



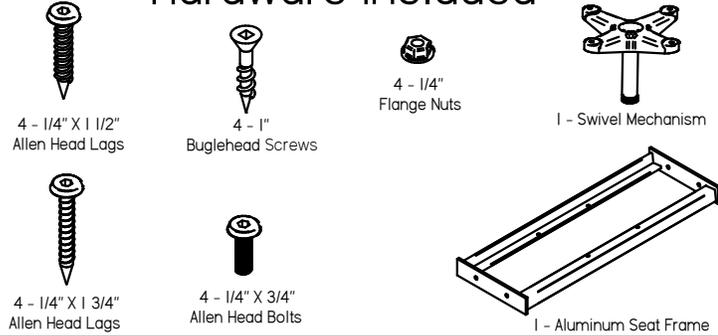
Mayhew Chat Swivel Chair Assembly Guide



Tools Required



Hardware Included



Step 1

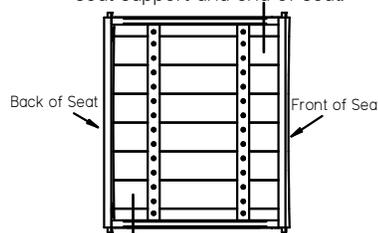
Please see the "Aluminum Seat Frame Assembly Guide" for this step.



Step 2

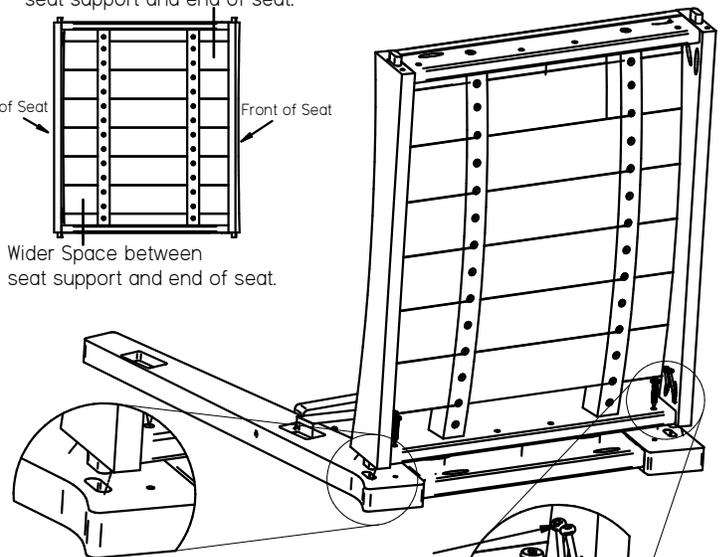
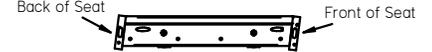
Bottom View of Seat

Narrower Space between seat support and end of seat.



Wider Space between seat support and end of seat.

Side View of Seat



2A Detail

2" Pandeck Screws

1/4" x 1 1/2" Lag

2B Detail

Put one of the side assemblies on a soft surface and place the seat onto it by fitting the mortis and tenons of the two pieces together. Use the examples above to ensure the front and back of the seat are correctly located.

Use the 5/32 Allen Drive Bit to drive 2 - 1/4" x 1 1/2" Lags through the pre-drilled holes in the side of the seat where indicated above. You may need to reverse your drill several times before you are able to drive the lags in completely. Using the #2 Square Drive Bit, finish fastening the seat by driving 4 - 2" Pandeck Screws into the pocket holes located in the very front and back cross pieces of the seat.



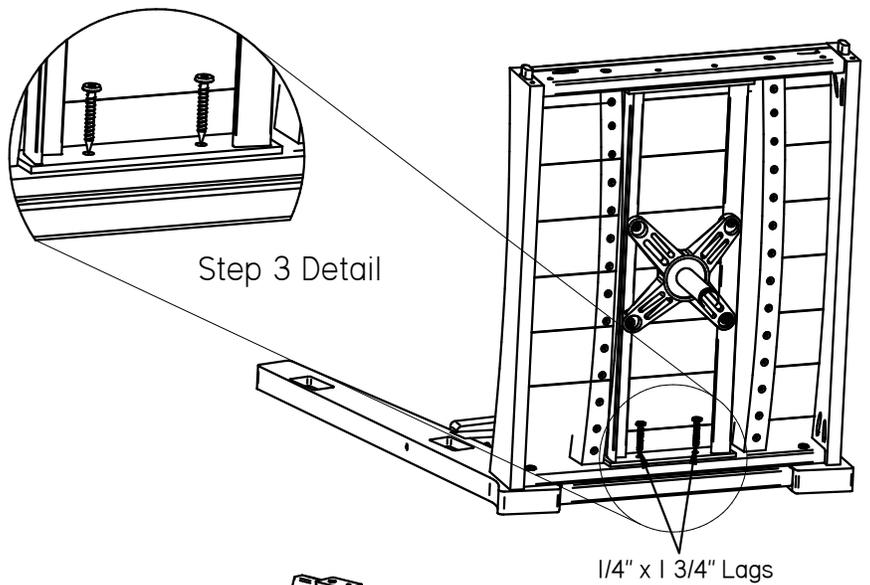
When tightening screws or lags, **DO NOT OVERTIGHTEN** to avoid stripping their hold on the material!

Step 3

Position the Aluminum Seat Frame on the underside of the chair seat as shown at the right. Drive 2 - 1/4" x 1 3/4" Lags through the holes in the seat frame and into the predrilled holes in the seat. Fasten it only on the side of the chair seat that you attached in step 2.

Note:

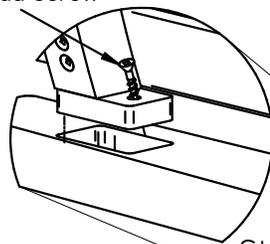
Please use the instruction from step 1 to ensure the front of the frame is towards the front of the chair!



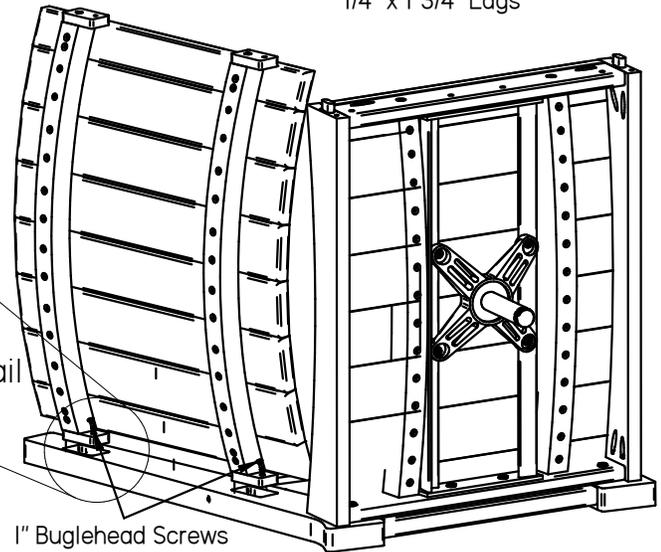
Step 4

Fit the Back into place by placing the poly tabs at the ends of the back supports into the cutouts in the back leg of the side assembly. Fasten using 1 - 1" Buglehead Screw for each poly tab.

1" Buglehead Screw



Step 4 Detail

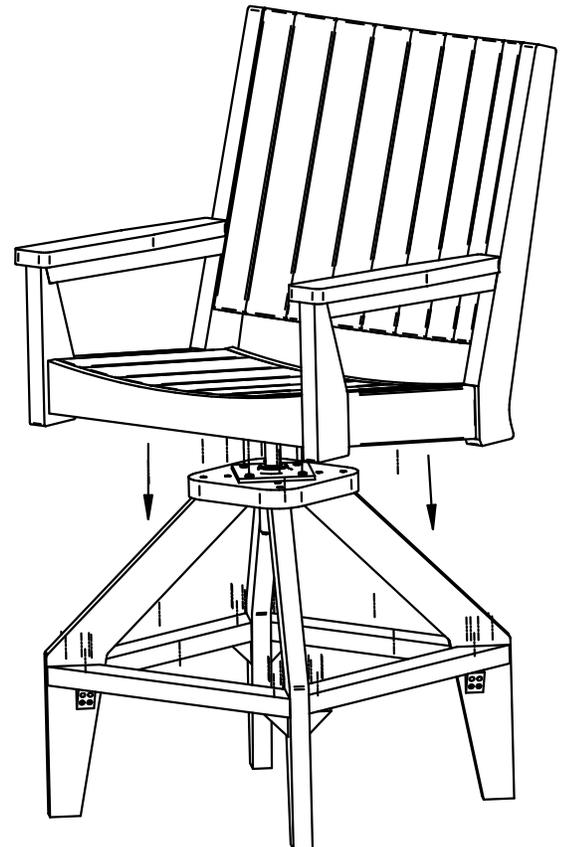


Step 5

Attach the second side assembly by repeating Steps 2 - 4.

Step 6

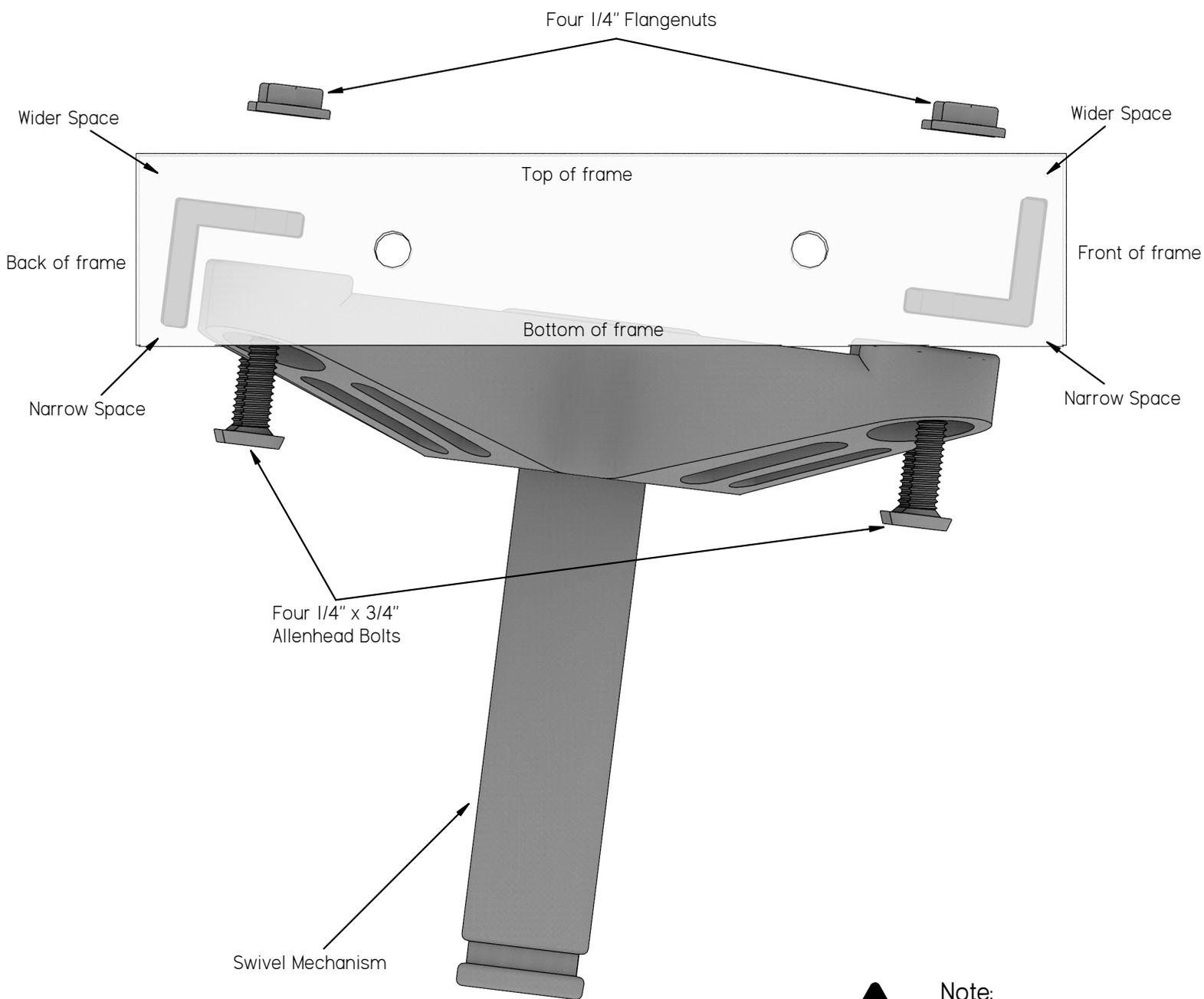
Lift the top of the chair and set the swivel stem into the receiver of the base. Push firmly onto the chair until it sits securely in the receiver.



Aluminum Seat Frame Assembly Guide for Mayhew Chat Swivel Chairs



Please use the diagram below with the transparent side view to properly assemble the Aluminum Seat Frame & Swivel Mechanism.
IT IS VERY IMPORTANT THAT THE SWIVEL MECHANISM IS FASTENED TO THE BOTTOM OF THE FRAME!



Note:
*Be sure to tighten
Nuts & Bolts very firmly!*